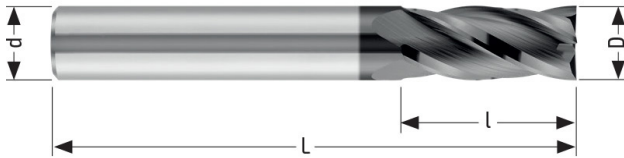


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Product Sheet

# 856SW D.18 CR15

4 flute end mill regular version

6527 L  
6528 $\lambda 30^\circ$ 

Cr

## Details

Diameter of cutting edge D h10	18,00
Shank Diameter d h6	18,00
Overall Length L	92
Cutting length l	32,00
Corner Radius/Radius Cr/r	1,50
Number of Flutes Z	4
Shank references standard Shank ref.	HB

## Materials

Steel < 800 n/mm <sup>2</sup>	
Steel < 1000 n/mm <sup>2</sup>	
Grey cast iron	

## Coatings

Balinit® Alcrona (HMG)
Alternative Coatings

## Series normal



This tool is available in 25 diameters.

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