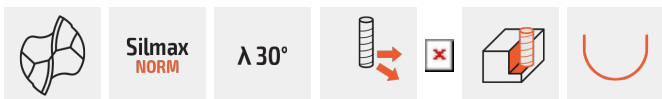
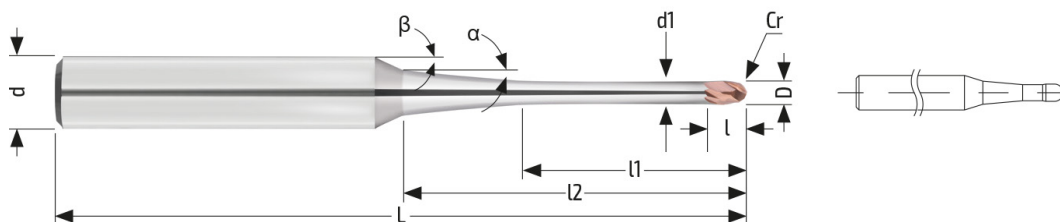


HM HRC 04220 Frese per stampi

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F04220H00250116

2 flute ball nose end mill for ribbing with tapered neck and reinforced shank



Details	Materials	Coatings	Series normal
Diameter of cutting edge D +0/-0,02	Steel < 800 n/mm ²	Balinit® Tisaflex (HMH)	
Corner Radius/Radius Cr/r	Steel < 1000 n/mm ²	Alternative Coatings	
Cutting length l	Steel < 1300 n/mm ²		
Neck Relief Length l1	Hardened steel 42 ÷ 52 HRC		
Neck diameter d1	Hardened steel 52 to 62 HRC		
Tapered neck length l2			
Neck Angle α			
Engaged Angle β			
Overall Length L			
Shank Diameter d h5			
ε 0,5°			
ε 0,5°			
ε 1,0°			
ε 1,0°			
Number of Flutes Z			
Shank references standard Rif. gambo			

This tool is available in 6 diameters.

 Please consider the environment, before printing this document.