

HM

HRC

05220

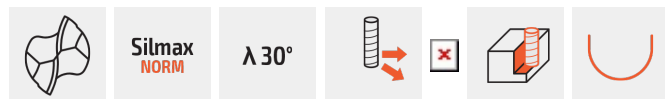
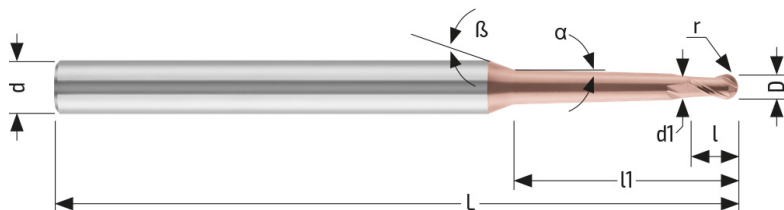
Frese per stampi



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Product Sheet

F05220H00060016

2 flute ball nose end mill for ribbing with tapered neck and reinforced shank



Details

Diameter of cutting edge D +0/-0,02	0,60
Corner Radius/Radius Cr/r	0,30
Cutting length l	0,40
Neck Relief Length l1	8,0
Neck diameter d1	0,55
Neck Angle α	0,9
Engaged Angle β	15,0
Overall Length L	50
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	4,10
ε 1,0°	
ε 1,0°	8,15
ε 2,0°	
ε 2,0°	8,74
ε 3,0°	
ε 3,0°	9,43
Number of Flutes Z	2

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Shank references standard
Rif. gambo HA

This tool is available in 9 diameters.

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