
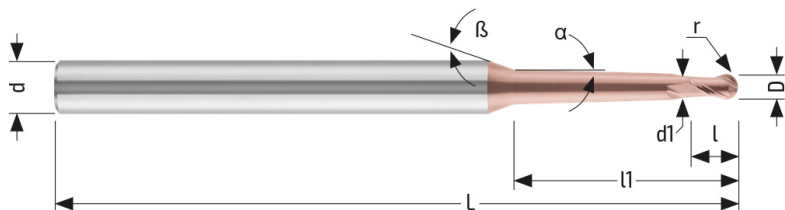


HM HRC 05220 Frese per stampi


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Product Sheet

F05220H00250038

2 flute ball nose end mill for ribbing with tapered neck and reinforced shank



Details

Diameter of cutting edge D +0/-0,02	2,50
Corner Radius/Radius Cr/r	1,25
Cutting length l	2,10
Neck Relief Length l1	15,0
Neck diameter d1	2,40
Neck Angle α	1,4
Engaged Angle β	12,0
Overall Length L	60
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	5,75
ε 1,0°	
ε 1,0°	11,38
ε 2,0°	
ε 2,0°	16,20
ε 3,0°	
ε 3,0°	17,84
Number of Flutes Z	2

Materials

Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	


Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Shank references standard
Rif. gambo HA

This tool is available in 9 diameters.

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