

HM

HRC

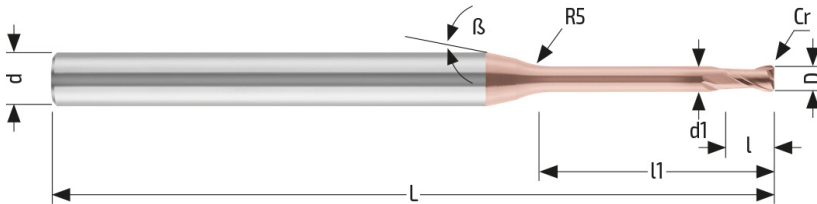
06210

Frese per stampi

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Product Sheet

# F06210H00080014

2 flute corner radius end mill for ribbing with reinforced shank

Silmax  
NORM $\lambda 30^\circ$ 

Cr

## Details

Diameter of cutting edge D +0/-0,02	0,80
Corner Radius/Radius Cr/r	0,10
Cutting length l	1,20
Neck Relief Length l1	2,0
Neck diameter d1	0,75
Engaged Angle $\beta$	12,0
Overall Length L	50
Shank Diameter d h6	6,00
$\varepsilon 0,5^\circ$	
$\varepsilon 0,5^\circ$	2,67
$\varepsilon 1,0^\circ$	
$\varepsilon 1,0^\circ$	2,82
$\varepsilon 2,0^\circ$	
$\varepsilon 2,0^\circ$	3,08
$\varepsilon 3,0^\circ$	
$\varepsilon 3,0^\circ$	3,33
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

## Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

## Coatings

Balinit® Tisaflex (HMH)

## Alternative Coatings

This tool is available in 9 diameters.

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