

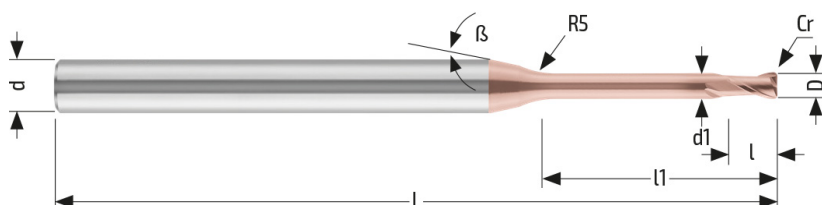
HM HRC 06210 Frese per stampi



Visit the online Product Sheet

F06210H00100011

2 flute corner radius end mill for ribbing with reinforced shank



Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,10
Cutting length l	1,50
Neck Relief Length l1	2,5
Neck diameter d1	0,95
Engaged Angle beta	12,0
Overall Length L	50
Shank Diameter d h6	6,00
epsilon 0,5°	
epsilon 0,5°	2,66
epsilon 1,0°	
epsilon 1,0°	2,81
epsilon 2,0°	
epsilon 2,0°	3,07
epsilon 3,0°	
epsilon 3,0°	3,30
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials


Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

 Please consider the environment, before printing this document.