

HM

HRC

06210

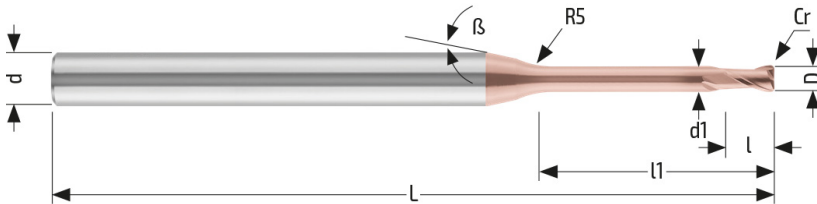
Frese per stampi



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F06210H00100025

2 flute corner radius end mill for ribbing with reinforced shank



Silmax NORM

λ 30°



Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,30
Cutting length l	1,50
Neck Relief Length l1	2,5
Neck diameter d1	0,95
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	6,00
ϵ 0,5°	
ϵ 0,5°	2,66
ϵ 1,0°	
ϵ 1,0°	2,81
ϵ 2,0°	
ϵ 2,0°	3,07
ϵ 3,0°	
ϵ 3,0°	3,30
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials


Hardened steel 42 ÷ 52 HRC
Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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