

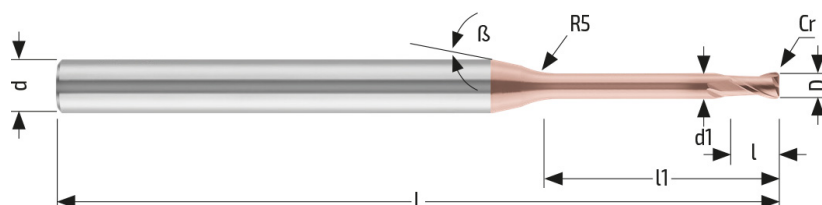
HM HRC 06210 Frese per stampi



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Product Sheet

F06210H00100030

2 flute corner radius end mill for ribbing with reinforced shank



Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,30
Cutting length l	1,50
Neck Relief Length l1	10,0
Neck diameter d1	0,95
Engaged Angle β	15,0
Overall Length L	50
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	11,08
ε 1,0°	
ε 1,0°	11,45
ε 2,0°	
ε 2,0°	12,02
ε 3,0°	
ε 3,0°	12,47
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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