

HM

HRC

06210

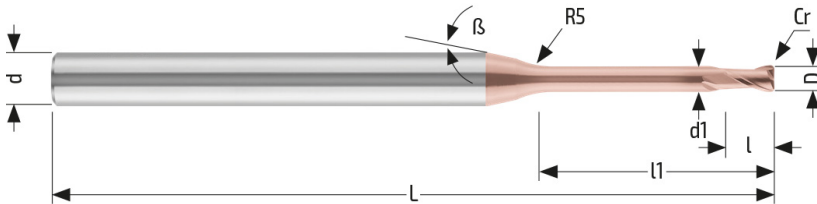
Frese per stampi



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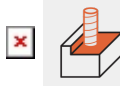
F06210H00150048

2 flute corner radius end mill for ribbing with reinforced shank



Silmax NORM

λ 30°



Details

Diameter of cutting edge D +0/-0,02	1,50
Corner Radius/Radius Cr/r	0,50
Cutting length l	2,25
Neck Relief Length l1	12,0
Neck diameter d1	1,45
Engaged Angle β	12,0
Overall Length L	60
Shank Diameter d h6	6,00
ϵ 0,5°	
ϵ 0,5°	13,15
ϵ 1,0°	
ϵ 1,0°	13,56
ϵ 2,0°	
ϵ 2,0°	14,17
ϵ 3,0°	
ϵ 3,0°	14,64
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials


Hardened steel 42 ÷ 52 HRC
Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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