

HM

HRC

07210

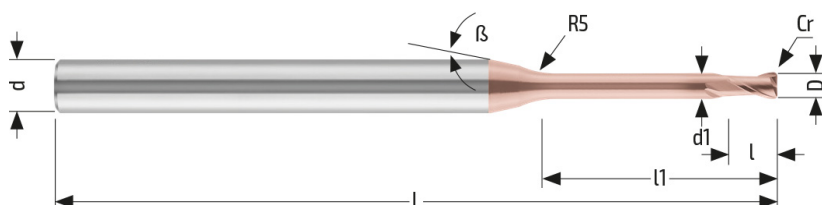
Frese per stampi



Visit the online
Product Sheet

F07210H00080009

2 flute corner radius end mill for ribbing



Silmax
NORM

$\lambda 30^\circ$



Cr

Details

Diameter of cutting edge D +0/-0,02	0,80
Corner Radius/Radius Cr/r	0,05
Cutting length l	1,20
Neck Relief Length l1	5,0
Neck diameter d1	0,75
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
$\epsilon 0,5^\circ$	
$\epsilon 0,5^\circ$	5,85
$\epsilon 1,0^\circ$	
$\epsilon 1,0^\circ$	6,11
$\epsilon 2,0^\circ$	
$\epsilon 2,0^\circ$	6,53
$\epsilon 3,0^\circ$	
$\epsilon 3,0^\circ$	6,88
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 8 diameters.

 Please consider the environment, before printing this document.