

HM

HRC

07220

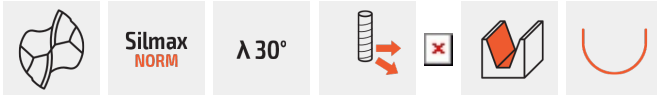
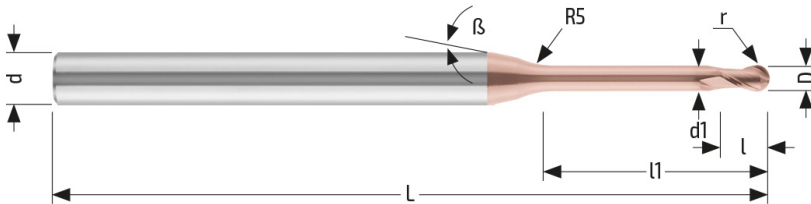
Frese per stampi



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# F07220H00100001

2 flute ball nose end mill for ribbing



## Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,50
Cutting length l	0,80
Neck Relief Length l1	2,0
Neck diameter d1	0,95
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
ε 0,5°	
ε 0,5°	2,66
ε 1,0°	
ε 1,0°	2,81
ε 2,0°	
ε 2,0°	3,07
ε 3,0°	
ε 3,0°	3,30
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

## Materials

Steel < 1300 n/mm <sup>2</sup>	
Hardened steel 32 ÷ 42 HRC	
Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

## Coatings

Balinit® Tisaflex (HMH)

## Alternative Coatings

This tool is available in 8 diameters.

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