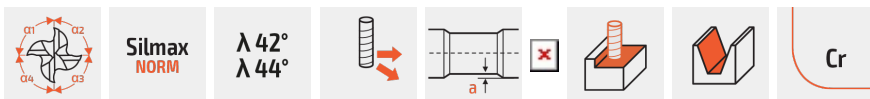
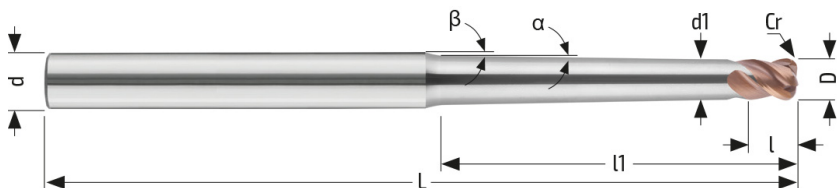


HM HRC T144A Frese per stampi

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F1144SH00100006

4 Flutes corner radius end mill unequal flute spacing for roughing with tapered neck relief



Details	Materials	Coatings	Series long
Diameter of cutting edge D h6	Steel < 800 n/mm ²	Balinit® Tisaflex (HMH)	
Corner Radius/Radius Cr/r	Steel < 1000 n/mm ²	Alternative Coatings	
Cutting length l	Steel < 1300 n/mm ²		
Neck Relief Length l1	Grey cast iron		
Neck diameter d1	Spheroidal cast iron		
Neck Angle α	Hardened steel 42 ÷ 52 HRC		
Overall Length L	Hardened steel 52 to 62 HRC		
Shank Diameter d h5			
ε 0,5°			
ε 0,5°			
ε 1,0°			
ε 1,0°			
ε 2,0°			
ε 2,0°			
ε 3,0°			
ε 3,0°			

This tool is available in 8 diameters.

 Please consider the environment, before printing this document.