

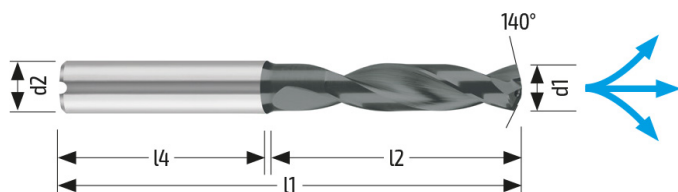
HMP PHS 3031S Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3031S127

3xD drill with internal coolant



DIN
6537K

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 m7	12,70
Shank Diameter d2 h6	14,00
Cutting length lu	43,00
Flute length l2	60,0
Shank length l4	45,0
Overall Length l1	107

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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