

HMP

PHS

3031S

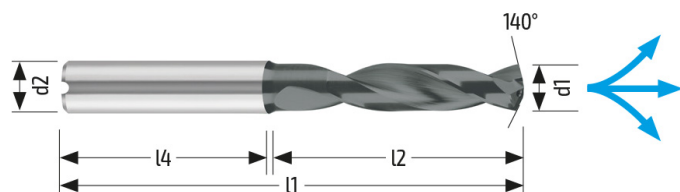
Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3031S164

3xD drill with internal coolant



DIN
6537K

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 m7	16,40
Shank Diameter d2 h6	18,00
Cutting length lu	52,00
Flute length l2	73,0
Shank length l4	48,0
Overall Length l1	123

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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