

HMP

PHS

3081S

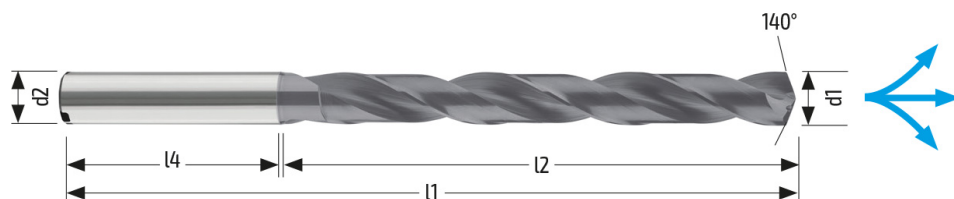
Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3081S103

8xD drill with internal coolant



Silmax
NORM

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 h8	10,30
Shank Diameter d2 h6	12,00
Cutting length lu	100,00
Flute length l2	115,0
Shank length l4	45,0
Overall Length l1	162

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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