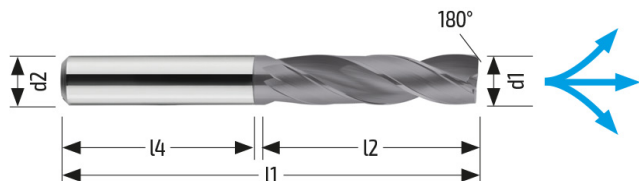




Visit the online Product Sheet

# HMC4038A068

3xD Drilling-Boring with internal coolant



| Details                                | Materials                      | Coatings              |
|--|--------------------------------|-----------------------|
| Diameter of cutting edge<br>d1 m7 6,80 | Steel < 800 n/mm <sup>2</sup>  | Balinit® Latuma (HMC) |
| Shank Diameter<br>d2 h6 8,00           | Steel < 1000 n/mm <sup>2</sup> | Alternative Coatings  |
| Cutting length<br>l1 24,00             | Steel < 1300 n/mm <sup>2</sup> |                       |
| Flute length<br>l2 34,0                | Ferritic/Martensitic steel     |                       |
| Shank length<br>l4 36,0                | Austenitic steel               |                       |
| Overall Length<br>l1 79                | PH Duplex                      |                       |
|  | Grey cast iron                 |                       |

This tool is available in 113 diameters.

Please consider the environment, before printing this document.