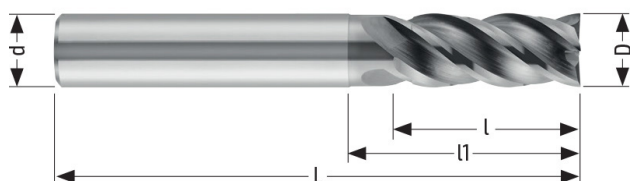




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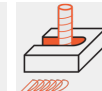
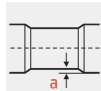
HMG113090EV

4 flute end mill with variable helix and unequal flute spacing for
roughing and finishing for heavy material removal



6527 L
6528

λ 38°
 λ 40°



45°

Details

Diameter of cutting edge D h10	9,00
Shank Diameter d h6	9,00
Overall Length L	67
Cutting length l	19,00
Neck Relief Length l1	28,0
Neck Relief Depth a	0,15
Chamfering 45°	0,05
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

(%HMG)

Balinit® Tisaflex (HMH)

This tool is available in 13 diameters and 3 coatings.

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