

HM

HPC

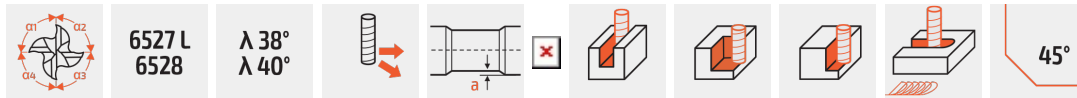
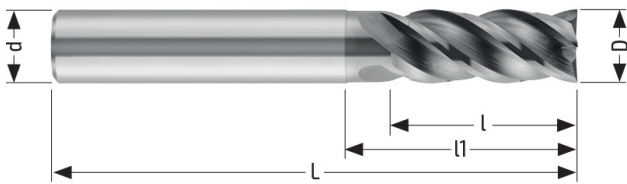
113EV

Frese ad alto rendimento

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Product Sheet

# HMH113060EV

4 flute end mill with variable helix and unequal flute spacing for roughing and finishing for heavy material removal

6527 L  
6528 $\lambda$  38°  
 $\lambda$  40°

45°

## Details

Diameter of cutting edge D h10	6,00
Shank Diameter d h6	6,00
Overall Length L	57
Cutting length l	13,00
Neck Relief Length l1	20,0
Neck Relief Depth a	0,15
Chamfering 45°	0,05
Number of Flutes Z	4
Shank references standard Shank ref.	HA

## Materials

Steel < 800 n/mm <sup>2</sup>	
Steel < 1000 n/mm <sup>2</sup>	
Steel < 1300 n/mm <sup>2</sup>	
Grey cast iron	

## Coatings

Balinit® Tisaflex (HMH)

## Alternative Coatings

(%HMG)Balinit® Alcrona (HMG)

This tool is available in 13 diameters and 3 coatings.

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