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Product Sheet

HSS

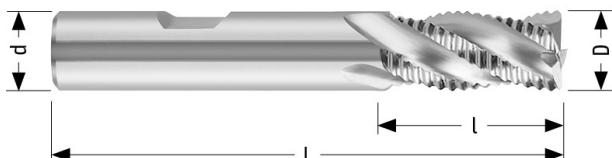
SGR

013F

Frese a Sgrossare in HSSCo8

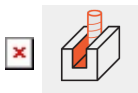
NIG013F36

Roughing end mill, regular version



ISO
1641/I
DIN
844K

$\lambda 30^\circ$
 $\gamma 12^\circ$



Details

Diameter of cutting edge	
D k12	36,00
Shank Diameter	
d	32,00
Overall Length	
L	133
Cutting length	
l	53,00
Chamfering	
45°	0,90
Number of Flutes	
Z	6
Shank references standard	
Shank ref.	FORMB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 34 diameters and 2 coatings.

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