

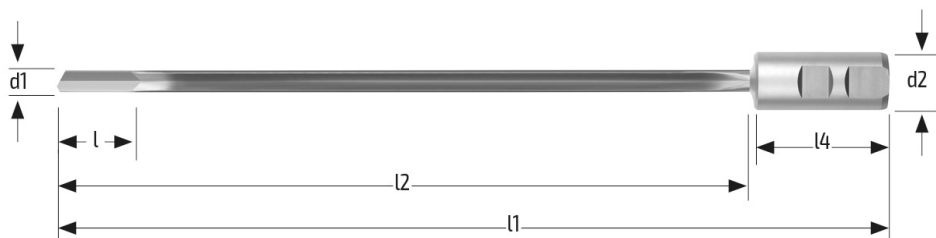
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# PCS50010009

Single-lip drill with brazed drill head for machining centres



## Details

Diameter of cutting edge d1	5,00
Shank Diameter d2 h6	16,00
Shank length l4	48,0
Flute length L2	150,0
Overall Length l1	200
Cutting length l	27,00
Number of Flutes Z	1
Shank references standard Rif. gambo	HB

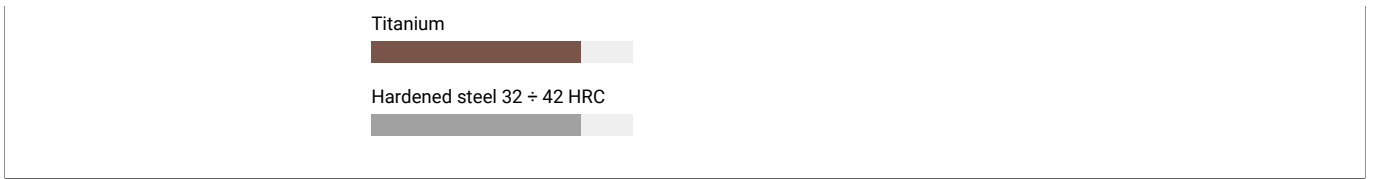
## Materials

Steel < 800 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Steel < 1000 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Steel < 1300 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Mould steel	<input checked="" type="checkbox"/>
Ferritic/Martensitic steel	<input checked="" type="checkbox"/>
Austenitic steel	<input checked="" type="checkbox"/>
PH Duplex	<input checked="" type="checkbox"/>
Grey cast iron	<input checked="" type="checkbox"/>
Aluminium	<input checked="" type="checkbox"/>
Copper	<input checked="" type="checkbox"/>
Thermoplastic resin	<input checked="" type="checkbox"/>
Difficult-to-machine Superalloys	<input checked="" type="checkbox"/>
Very difficult-to-machine Superalloys	<input checked="" type="checkbox"/>

## Coatings

Uncoated (HM0)

## Alternative Coatings



This tool is available in 34 diameters.

 Please consider the environment, before printing this document.