

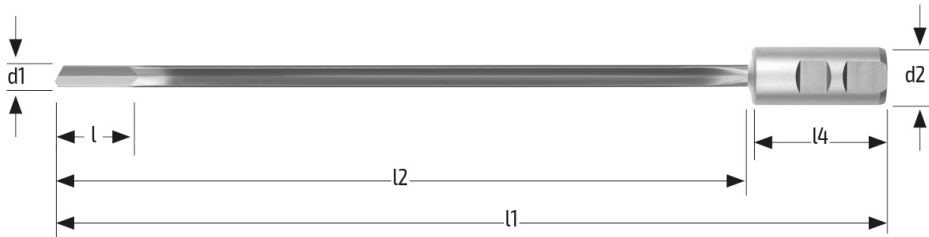
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# PCS50010028

Single-lip drill with brazed drill head for machining centres



### Details

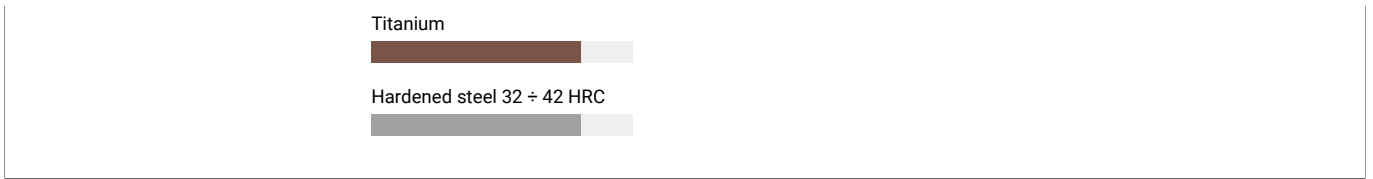
Diameter of cutting edge	
d1	8,00
Shank Diameter	
d2 h6	25,00
Shank length	
l4	56,0
Flute length	
L2	142,0
Overall Length	
l1	200
Cutting length	
l	37,00
Number of Flutes	
Z	1
Shank references standard	
Rif. gambo	HB

### Materials


Steel < 800 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Steel < 1000 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Steel < 1300 n/mm <sup>2</sup>	<input checked="" type="checkbox"/>
Mould steel	<input checked="" type="checkbox"/>
Ferritic/Martensitic steel	<input checked="" type="checkbox"/>
Austenitic steel	<input checked="" type="checkbox"/>
PH Duplex	<input checked="" type="checkbox"/>
Grey cast iron	<input checked="" type="checkbox"/>
Aluminium	<input checked="" type="checkbox"/>
Copper	<input checked="" type="checkbox"/>
Thermoplastic resin	<input checked="" type="checkbox"/>
Difficult-to-machine Superalloys	<input checked="" type="checkbox"/>
Very difficult-to-machine Superalloys	<input checked="" type="checkbox"/>

### Coatings

Uncoated (HM0)	<input checked="" type="checkbox"/>
Alternative Coatings	<input type="checkbox"/>



This tool is available in 34 diameters.

 Please consider the environment, before printing this document.