

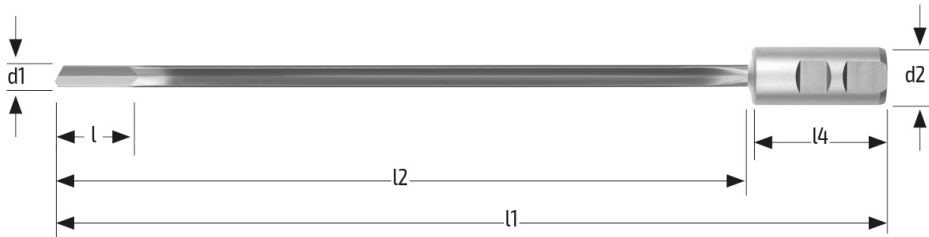
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PCS50010039

Single-lip drill with brazed drill head for machining centres



Details

Diameter of cutting edge d1	8,50
Shank Diameter d2 h6	25,00
Shank length l4	56,0
Flute length L2	242,0
Overall Length l1	300
Cutting length l	37,00
Number of Flutes Z	1
Shank references standard Rif. gambo	HB

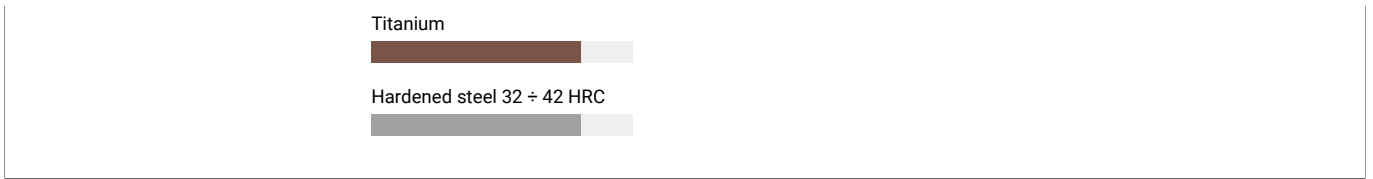
Materials

Steel < 800 n/mm ²	<input checked="" type="checkbox"/>
Steel < 1000 n/mm ²	<input checked="" type="checkbox"/>
Steel < 1300 n/mm ²	<input checked="" type="checkbox"/>
Mould steel	<input checked="" type="checkbox"/>
Ferritic/Martensitic steel	<input checked="" type="checkbox"/>
Austenitic steel	<input checked="" type="checkbox"/>
PH Duplex	<input checked="" type="checkbox"/>
Grey cast iron	<input checked="" type="checkbox"/>
Aluminium	<input checked="" type="checkbox"/>
Copper	<input checked="" type="checkbox"/>
Thermoplastic resin	<input checked="" type="checkbox"/>
Difficult-to-machine Superalloys	<input checked="" type="checkbox"/>
Very difficult-to-machine Superalloys	<input checked="" type="checkbox"/>


Coatings

Uncoated (HM0)

Alternative Coatings



This tool is available in 34 diameters.

 Please consider the environment, before printing this document.