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Product Sheet

PCS50010159

Single-lip drill with brazed drill head for machining centres



Details

Diameter of cutting edge	
d1	24,00
Shank Diameter	
d2 h6	32,00
Shank length	
L4	60,0
Flute length	
L2	538,0
Overall Length	
L1	600
Cutting length	
L	55,00
Number of Flutes	
Z	1
Shank references standard	
Rif. gambo	HB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Mould steel	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	
Aluminium	
Copper	
Thermoplastic resin	
Difficult-to-machine Superalloys	
Very difficult-to-machine Superalloys	

Coatings

Uncoated (HM0)

Alternative Coatings

Titanium



Hardened steel 32 ÷ 42 HRC



This tool is available in 34 diameters.

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