

TAP

TAP_S

00021

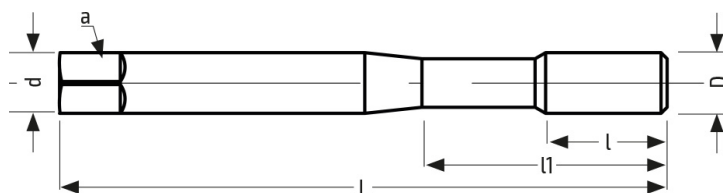
Maschi: Linea Standard



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Product Sheet

T00021T00220001

HSSE machine taps for through holes straight flute, corrected entry



B (4-5)



DIN 13

$\lambda 0^\circ$



45°

Details

Counterbore diameter	
dv	M2,2
Diameter of cutting edge	
D	2,20
Thread pitch	
P	0,45
Overall Length	
L	45
Cutting length	
l	8,00
Neck Relief Length	
l1	13,0
Shank Diameter	
d	2,80
Flat	
a	2,10
Number of Flutes	
Z	2
References standard	
Norm	DIN 371
Pre-hole	
Dpr	1,75

Materials

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 26 diameters and 2 coatings.

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