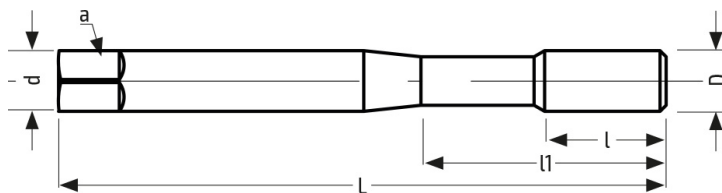


TAP TAP_S 00022 Maschi: Linea Standard

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T00022T00200001

HSSE machine taps for blind bores. 40° Helix



Details	Materials	Coatings
Counterbore diameter dv M2	Steel < 800 n/mm ²	Balinit® TiN (NIT)
Diameter of cutting edge D 2,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 0,40	Ferritic/Martensitic steel	Vaporized (VA)
Overall Length L 45	Austenitic steel	
Cutting length l 6,00	PH Duplex	
Neck Relief Length l1 12,0	Aluminium	
Shank Diameter d 2,80		
Flat a 2,10		
Number of Flutes Z 3		
References standard Norm DIN 371		
Pre-hole Dpr 1,60		

This tool is available in 23 diameters and 2 coatings.

Please consider the environment, before printing this document.