

TAP TAP\_S 00022 Maschi: Linea Standard

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# T00022T01800001

HSSE machine taps for blind bores. 40° Helix



Details	Materials	Coatings
Counterbore diameter dv M18	Steel < 800 n/mm <sup>2</sup>	Balinit® TiN (NIT)
Diameter of cutting edge D 18,00	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P 2,50	Ferritic/Martensitic steel	Vaporized (VA)
Overall Length L 125	Austenitic steel	
Cutting length l 25,50	PH Duplex	
Shank Diameter d 14,00	Aluminium	
Flat a 11,00		
Number of Flutes Z 4		
References standard Norm DIN 376		
Pre-hole Dpr 15,50		

This tool is available in 23 diameters and 2 coatings.

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