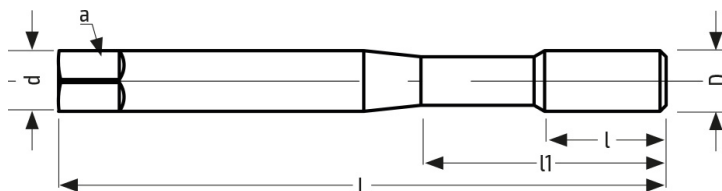


TAP TAP_S 00022 Maschi: Linea Standard

 Visit the online Product Sheet


T00022T03300001

HSSE machine taps for blind bores. 40° Helix



Details	Materials	Coatings
Counterbore diameter dv M33	Steel < 800 n/mm ²	<u>Balinit® TiN (NIT)</u>
Diameter of cutting edge D 33,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 3,50	Ferritic/Martensitic steel	<u>Vaporized (VA)</u>
Overall Length L 180	Austenitic steel	
Cutting length l 43,50	PH Duplex	
Shank Diameter d 25,00	Aluminium	
Flat a 20,00		
Number of Flutes Z 5		
References standard Norm DIN 376		
Pre-hole Dpr 29,50		

This tool is available in 23 diameters and 2 coatings.

 Please consider the environment, before printing this document.