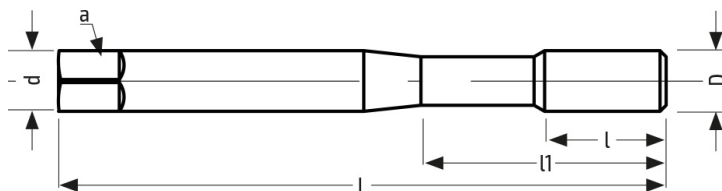


# T00022V00400001

HSSE machine taps for blind bores. 40° Helix



Details	Materials	Coatings
Counterbore diameter dv	Steel < 800 n/mm <sup>2</sup>	Vaporized (VA)
Diameter of cutting edge D	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P	Ferritic/Martensitic steel	Balinit® TiN (NIT)
Overall Length L	Austenitic steel	
Cutting length l	PH Duplex	
Neck Relief Length l1	Aluminium	
Shank Diameter d		
Flat a		
Number of Flutes Z		
References standard Norm		
Pre-hole Dpr		

This tool is available in 23 diameters and 2 coatings.

Please consider the environment, before printing this document.