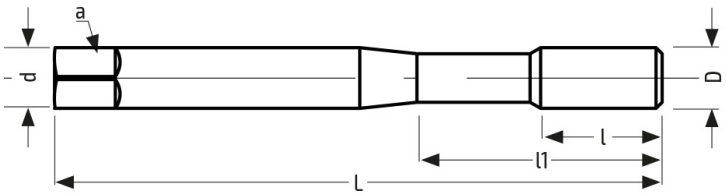
TAP | TAP_S | 00022 | Maschi: Linea Standard

Visit the online Product Sheet

T00022V00500001

HSSE machine taps for blind bores. 40°Helix



C (2-3) | DIN 13 | λ 40° | 45°

Details

Counterbore diameter	
dv	M5
Diameter of cutting edge	
D	5,00
Thread pitch	
P	0,80
Overall Length	
L	70
Cutting length	
l	10,00
Neck Relief Length	
l1	24,5
Shank Diameter	
d	6,00
Flat	
a	4,90
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	4,20

Materials

- Steel < 800 n/mm²
- Steel < 1000 n/mm²
- Ferritic/Martensitic steel
- Austenitic steel
- PH Duplex
- Aluminium

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

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