

TAP TAP\_S 00022 Maschi: Linea Standard

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# T00022V02400001

HSSE machine taps for blind bores. 40° Helix



Details	Materials	Coatings
Counterbore diameter dv <b>M24</b>	Steel < 800 n/mm <sup>2</sup>	<u>Vaporized (VA)</u>
Diameter of cutting edge D <b>24,00</b>	Steel < 1000 n/mm <sup>2</sup>	<u>Alternative Coatings</u>
Thread pitch P <b>3,00</b>	Ferritic/Martensitic steel	<u>Balinit® TiN (NIT)</u>
Overall Length L <b>160</b>	Austenitic steel	
Cutting length l <b>35,50</b>	PH Duplex	
Shank Diameter d <b>18,00</b>	Aluminium	
Flat a <b>14,50</b>		
Number of Flutes Z <b>4</b>		
References standard Norm <b>DIN 376</b>		
Pre-hole Dpr <b>21,00</b>		

This tool is available in 23 diameters and 2 coatings.

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