

TAP

TAP_S

00022

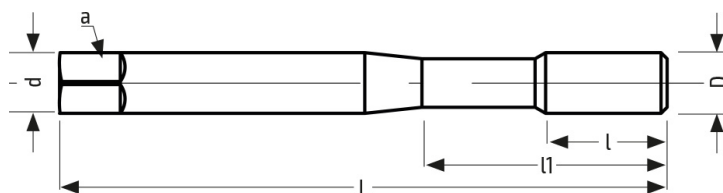
Maschi: Linea Standard



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Product Sheet

T00022V03600001

HSSE machine taps for blind bores. 40°Helix



DIN 13

λ 40°



45°

Details

Counterbore diameter	
dv	M36
Diameter of cutting edge	
D	36,00
Thread pitch	
P	4,00
Overall Length	
L	200
Cutting length	
l	47,00
Shank Diameter	
d	28,00
Flat	
a	22,00
Number of Flutes	
Z	5
References standard	
Norm	DIN 376
Pre-hole	
Dpr	32,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

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