

T00023T02700001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter	
dv	M27
Diameter of cutting edge	
D	27,00
Thread pitch	
P	3,00
Overall Length	
L	160
Cutting length	
l	36,00
Shank Diameter	
d	20,00
Flat	
a	16,00
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	24,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 21 diameters and 2 coatings.

Please consider the environment, before printing this document.