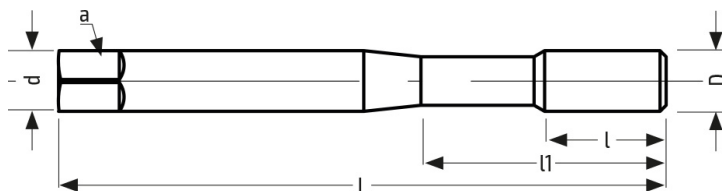




# T00023V00600001

HSSE machine taps for blind bores. 15° Helix



Details	Materials	Coatings
Counterbore diameter dv M6	Steel < 800 n/mm <sup>2</sup>	Vaporized (VA)
Diameter of cutting edge D 6,00	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P 1,00	Ferritic/Martensitic steel	Balinit® TiN (NIT)
Overall Length L 80	Austenitic steel	
Cutting length l 16,00	PH Duplex	
Neck Relief Length l1 29,0	Aluminium	
Shank Diameter d 6,00		
Flat a 4,90		
Number of Flutes Z 3		
References standard Norm DIN 371		
Pre-hole Dpr 5,00		

This tool is available in 21 diameters and 2 coatings.

Please consider the environment, before printing this document.