

TAP

TAP_S

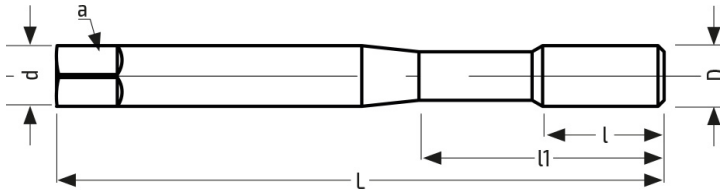
00024

Maschi: Linea Standard

Visit the online
Product Sheet

T00024T00200001

HSSE forming taps with lubrication grooves



DIN 13

 $\lambda 0^\circ$ 

45°

Details

| | |
|--------------------------|---------|
| Counterbore diameter | |
| dv | M2 |
| Diameter of cutting edge | |
| D | 2,00 |
| Thread pitch | |
| P | 0,40 |
| Overall Length | |
| L | 45 |
| Cutting length | |
| l | 7,00 |
| Neck Relief Length | |
| l1 | 11,0 |
| Shank Diameter | |
| d | 2,80 |
| Flat | |
| a | 2,10 |
| Number of Flutes | |
| Z | 3 |
| References standard | |
| Norm | DIN 371 |
| Pre-hole | |
| Dpr | 1,85 |

Materials

Steel < 800 n/mm²

Aluminium

Coatings

Balinit® TiN (NIT)

Alternative Coatings

This tool is available in 14 diameters.

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