

TAP

TAP_S

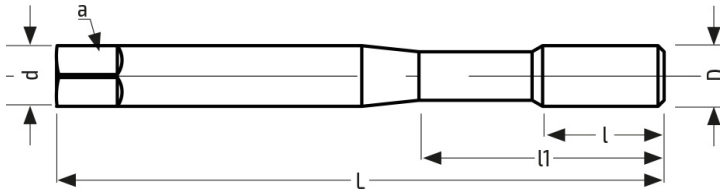
00024

Maschi: Linea Standard

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Product Sheet

T00024T00600001

HSSE forming taps with lubrication grooves



DIN 13

 $\lambda 0^\circ$ 

45°

Details

Counterbore diameter	
dv	M6
Diameter of cutting edge	
D	6,00
Thread pitch	
P	1,00
Overall Length	
L	80
Cutting length	
l	16,00
Neck Relief Length	
l1	29,0
Shank Diameter	
d	6,00
Flat	
a	4,90
Number of Flutes	
Z	5
References standard	
Norm	DIN 371
Pre-hole	
Dpr	5,55

Materials

Steel < 800 n/mm²

Aluminium



Coatings

Balinit® TiN (NIT)

Alternative Coatings

This tool is available in 14 diameters.

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