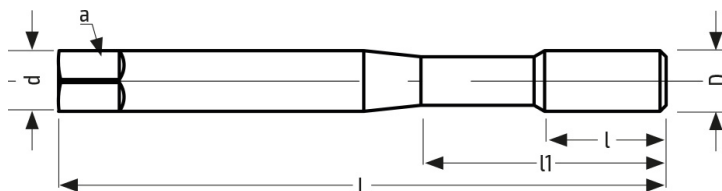


TAP TAP\_S 00025 Maschi: Linea Standard

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# T00025T01000001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details	Materials	Coatings
Counterbore diameter dv 1"	Steel < 800 n/mm <sup>2</sup>	Balinit® TiN (NIT)
Diameter of cutting edge D 33,25	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
TPI 11	Ferritic/Martensitic steel	Vaporized (VA)
Overall Length L 160	Austenitic steel	
Cutting length l 34,50	PH Duplex	
Shank Diameter d 25,00	Aluminium	
Flat a 20,00		
Number of Flutes Z 5		
References standard Norm DIN 5156		
Pre-hole Dpr 30,75		

This tool is available in 11 diameters and 2 coatings.

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