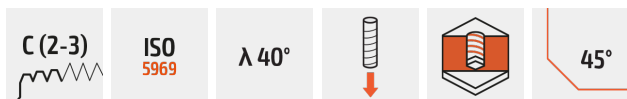


T00025T01200001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details	Materials	Coatings
Counterbore diameter dv 1/2"	Steel < 800 n/mm ²	Balinit® TiN (NIT)
Diameter of cutting edge D 20,96	Steel < 1000 n/mm ²	Alternative Coatings
TPI 14	Ferritic/Martensitic steel	Vaporized (VA)
Overall Length L 125	Austenitic steel	
Cutting length l 29,00	PH Duplex	
Shank Diameter d 16,00	Aluminium	
Flat a 12,00		
Number of Flutes Z 5		
References standard Norm DIN 5156		
Pre-hole Dpr 19,00		

This tool is available in 11 diameters and 2 coatings.

Please consider the environment, before printing this document.