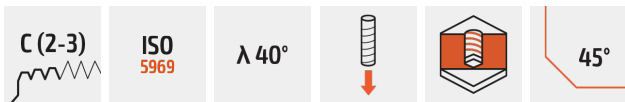
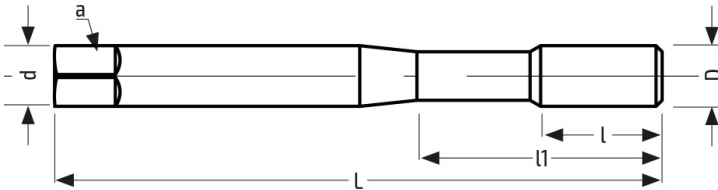


TAP TAP_S 00025 Maschi: Linea Standard

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T00025V01120001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details	Materials	Coatings
Counterbore diameter dv 1 1/2"	Steel < 800 n/mm ²	Vaporized (VA)
Diameter of cutting edge D 47,80	Steel < 1000 n/mm ²	Alternative Coatings
TPI 11	Ferritic/Martensitic steel	Balinit® TiN (NIT)
Overall Length L 190	Austenitic steel	
Cutting length l 37,50	PH Duplex	
Shank Diameter d 36,00	Aluminium	
Flat a 29,00		
Number of Flutes Z 6		
References standard Norm DIN 5156		
Pre-hole Dpr 42,25		

This tool is available in 11 diameters and 2 coatings.

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