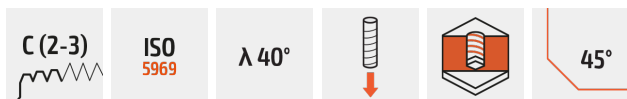
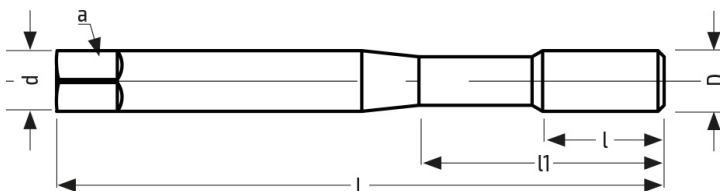


TAP TAP_S 00025 Maschi: Linea Standard


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Product Sheet

T00025V01800001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter dv	1/8"
Diameter of cutting edge D	9,73
TPI	28
Overall Length L	90
Cutting length l	17,00
Shank Diameter d	7,00
Flat a	5,50
Number of Flutes Z	3
References standard Norm	DIN 5156
Pre-hole Dpr	8,80

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 11 diameters and 2 coatings.

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