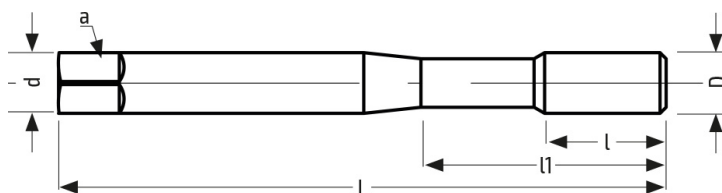


TAP TAP_P 00031 Maschi: Linea Performance

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T00031E00100001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv M1	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 1,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 0,25	Steel < 1300 n/mm ²	
Overall Length L 40	Ferritic/Martensitic steel	
Cutting length l 5,50	Austenitic steel	
Neck Relief Length l1 7,5	PH Duplex	
Shank Diameter d h9 2,50	Aluminium	
Flat a 2,10	Copper	
Number of Flutes Z 2		
References standard Norm DIN 371		
Pre-hole Dpr 0,75		

This tool is available in 24 diameters.

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