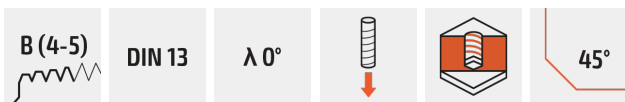
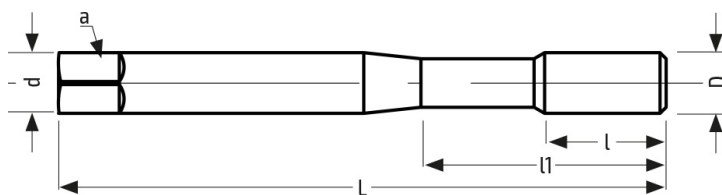



# T00031E00250001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv	Steel < 800 n/mm <sup>2</sup>	Threadmax (TIH1)
Diameter of cutting edge D	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P	Steel < 1300 n/mm <sup>2</sup>	
Overall Length L	Ferritic/Martensitic steel	
Cutting length I	Austenitic steel	
Neck Relief Length I1	PH Duplex	
Shank Diameter d h9	Aluminium	
Flat a	Copper	
Number of Flutes Z		
References standard Norm		
Pre-hole Dpr		

This tool is available in 24 diameters.

 Please consider the environment, before printing this document.