

# T00031E01400001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv M14	Steel < 800 n/mm <sup>2</sup>	Threadmax (TIH1)
Diameter of cutting edge D 14,00	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P 2,00	Steel < 1300 n/mm <sup>2</sup>	
Overall Length L 110	Ferritic/Martensitic steel	
Cutting length l 25,00	Austenitic steel	
Shank Diameter d h9 11,00	PH Duplex	
Flat a 9,00	Aluminium	
Number of Flutes Z 4	Copper	
References standard Norm DIN 376		
Pre-hole Dpr 12,00		

This tool is available in 24 diameters.

Please consider the environment, before printing this document.