

TAP TAP_P 00031 Maschi: Linea Performance


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Product Sheet


T00031E01800001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv M18	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 18,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 2,50	Steel < 1300 n/mm ²	
Overall Length L 125	Ferritic/Martensitic steel	
Cutting length l 32,00	Austenitic steel	
Shank Diameter d h9 14,00	PH Duplex	
Flat a 11,00	Aluminium	
Number of Flutes Z 4	Copper	
References standard Norm DIN 376		
Pre-hole Dpr 15,50		

This tool is available in 24 diameters.

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