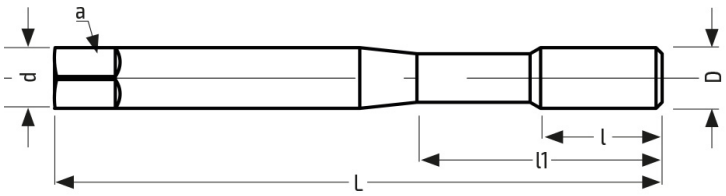
TAP | TAP_P | 00032 | Maschi: Linea Performance

Visit the online Product Sheet

T00032E00250001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter	
dv	M2,5
Diameter of cutting edge	
D	2,50
Thread pitch	
P	0,45
Overall Length	
L	50
Cutting length	
l	6,50
Neck Relief Length	
l1	15,0
Shank Diameter	
d h9	2,80
Flat	
a	2,10
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	2,05

Materials

- Steel < 800 n/mm²
- Steel < 1000 n/mm²
- Ferritic/Martensitic steel
- Austenitic steel
- PH Duplex
- Aluminium

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

Please consider the environment, before printing this document.