



# T00032E01000001

HSS-PmCo machine taps for blind holes 45° Helix



| Details                       | Materials                      | Coatings             |
|-------------------------------|--------------------------------|----------------------|
| Counterbore diameter<br>dv    | Steel < 800 n/mm <sup>2</sup>  | Threadmax (TIH1)     |
| Diameter of cutting edge<br>D | Steel < 1000 n/mm <sup>2</sup> | Alternative Coatings |
| Thread pitch<br>P             | Ferritic/Martensitic steel     |                      |
| Overall Length<br>L           | Austenitic steel               |                      |
| Cutting length<br>l           | PH Duplex                      |                      |
| Neck Relief Length<br>l1      | Aluminium                      |                      |
| Shank Diameter<br>d h9        |                                |                      |
| Flat<br>a                     |                                |                      |
| Number of Flutes<br>Z         |                                |                      |
| References standard<br>Norm   |                                |                      |
| Pre-hole<br>Dpr               |                                |                      |

This tool is available in 19 diameters.

Please consider the environment, before printing this document.