

# T00032E01200001

HSS-PmCo machine taps for blind holes 45° Helix



Details	Materials	Coatings
Counterbore diameter dv	Steel < 800 n/mm <sup>2</sup>	Threadmax (TIH1)
Diameter of cutting edge D	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P	Ferritic/Martensitic steel	
Overall Length L	Austenitic steel	
Cutting length l	PH Duplex	
Shank Diameter d h9	Aluminium	
Flat a		
Number of Flutes Z		
References standard Norm		
Pre-hole Dpr		

This tool is available in 19 diameters.

Please consider the environment, before printing this document.