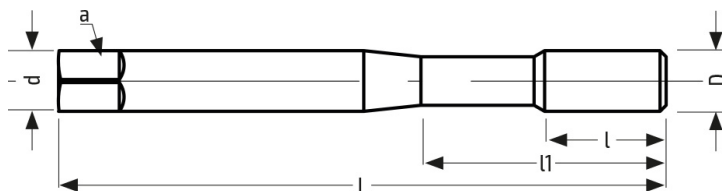


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HSS-PmCo machine taps for blind holes 45° Helix



Details	Materials	Coatings
Counterbore diameter dv M16	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 16,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 2,00	Ferritic/Martensitic steel	
Overall Length L 110	Austenitic steel	
Cutting length l 20,50	PH Duplex	
Shank Diameter d h9 12,00	Aluminium	
Flat a 9,00		
Number of Flutes Z 4		
References standard Norm DIN 376		
Pre-hole Dpr 14,00		

This tool is available in 19 diameters.

Please consider the environment, before printing this document.