

TAP

TAP_P

00032

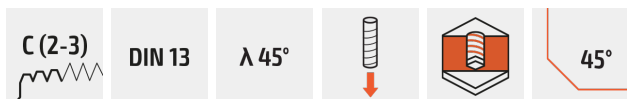
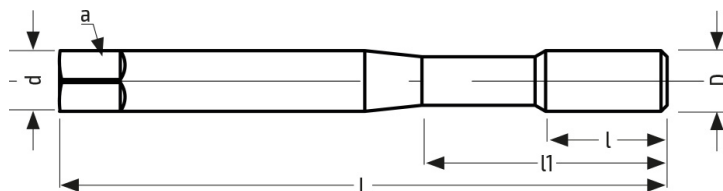
Maschi: Linea Performance



Visit the online
Product Sheet

T00032E01800001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter	
dv	M18
Diameter of cutting edge	
D	18,00
Thread pitch	
P	2,50
Overall Length	
L	125
Cutting length	
l	25,50
Shank Diameter	
d h9	14,00
Flat	
a	11,00
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	15,50

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

Please consider the environment, before printing this document.