

T00032E02000001

HSS-PmCo machine taps for blind holes 45° Helix



Details	Materials	Coatings
Counterbore diameter dv M20	Steel < 800 n/mm ²	<u>Threadmax (TIH1)</u>
Diameter of cutting edge D 20,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 2,50	Ferritic/Martensitic steel	
Overall Length L 140	Austenitic steel	
Cutting length l 25,50	PH Duplex	
Shank Diameter d h9 16,00	Aluminium	
Flat a 12,00		
Number of Flutes Z 4		
References standard Norm DIN 376		
Pre-hole Dpr 17,50		

This tool is available in 19 diameters.

Please consider the environment, before printing this document.