

# T00032E03000001

HSS-PmCo machine taps for blind holes 45° Helix



Details	Materials	Coatings
Counterbore diameter dv M30	Steel < 800 n/mm <sup>2</sup>	Threadmax (TIH1)
Diameter of cutting edge D 30,00	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P 3,50	Ferritic/Martensitic steel	
Overall Length L 180	Austenitic steel	
Cutting length l 37,00	PH Duplex	
Shank Diameter d h9 22,00	Aluminium	
Flat a 18,00		
Number of Flutes Z 5		
References standard Norm DIN 376		
Pre-hole Dpr 26,50		

This tool is available in 19 diameters.

Please consider the environment, before printing this document.